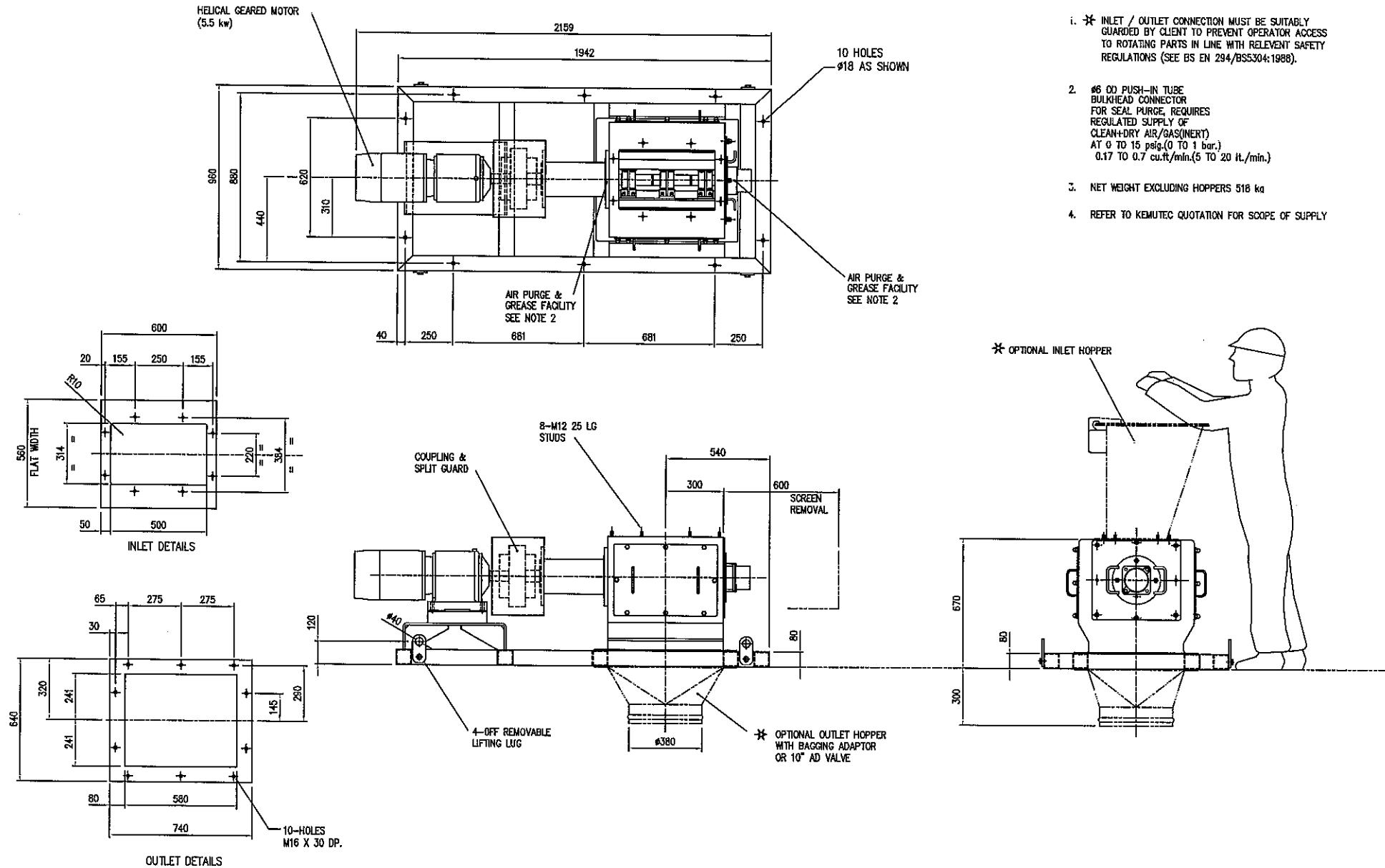


NOTES:

1. * INLET / OUTLET CONNECTION MUST BE SUITABLY GUARDED BY CLIENT TO PREVENT OPERATOR ACCESS TO ROTATING PARTS IN LINE WITH RELEVANT SAFETY REGULATIONS (SEE BS EN 294/BSS304:1988).
2. #6 OD PUSH-IN TUBE BULKHEAD CONNECTOR FOR SEAL PURGE, REQUIRES REGULATED SUPPLY OF CLEAN+DRY AIR/GAS(NEAT) AT 0 TO 15 psig.(0 TO 1 bar.) 0.17 TO 0.7 cu.ft./min.(5 TO 20 lt./min.)
3. NET WEIGHT EXCLUDING HOPPERS 518 kg
4. REFER TO KEMUTEC QUOTATION FOR SCOPE OF SUPPLY



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NOT PLOTTED

DRAWING SPECIFICATIONS
UNLESS OTHERWISE STATED

Screw threads to BS3643
ISO Metric Coarse Pitch Series (Medium Fit)
Surface Finish to BS1134 in micrometres
Welding Symbols to BS499 Part 2
Dimension & Geometrical Tolerances to BS308
Limits & Fits to BS4500
Remove all sharp edges and burrs

TOLERANCE SPECIFICATIONS
UNLESS OTHERWISE STATED

SHEET METAL DIMENSIONS
0 to 300 ± 1.00
300 to 1000 ± 2.00
Over 1000 ± 3.00

MACHINED DIMENSIONS
0 to 100 ± 0.30
Over 100 ± 0.60

ANGULAR DIMENSIONS
± 0°-30'

UNMACHINED DIMENSIONS
0 to 100 ± 0.50
Over 100 ± 1.50

ALL DIMENSIONS IN MILLIMETRES

THIRD ANGLE PROJECTION

For all material, weld and finish specifications refer to purchase/works order unless stated otherwise

D

DM 740 WAS 760
DM 80 WAS 90
DM 30 WAS 40
LIFTING LUGS ADDED

DCN ~ 533
M.E. 28/2/97

C

DM 2159 WAS 2117

DCN ~ 538
M.E. 22/1/97

B

10 OFF #18 HOLES AND POSITIONS ADDED
INLET DETAILS & M/C WEIGHT ADDED

DCN ~ 531 M.E. 4/11/96

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TITLE M305 KIBBLER BOLTED DOORS (BASE)		ISSUE D
DRW No A1	DS446	